



Overview

Over the years, Portola's Technical Service organization has been a hallmark of our total systems approach to the marketplace. The work our service teams provide is highly valued by many of our customers and provides a means to retain our dominant share in the markets we serve.

Services Provided:

- Installation of Blow Mold Equipment and Services
 - Portola technicians will install all blow molding machine components including electrical, mechanical, and pneumatic systems
- Improve Customer Blow Mold Operations
 - Eliminate unnecessary down time and waste, increase cycle time, remove unnecessary weight from blow mold containers
- Diagnose, Repair, and Implement Capping Solutions for Filling Lines
 - Allow equipment to repeat adjustments between different bottle sizes, Speed up production and eliminate down time, Reduce waste from better equipment
- Routine and Emergency Service Visits
 - 24hr emergency blow mold and closure service, Spot problems from becoming larger, Techs located around the US, Canada, and Mexico and can be on site within 24hrs of reaching a service manager
- Blow Mold Training Course
 - We offer a one day hands-on training course, two day hands-on efficiency course, or one week training course for blow new mold operators and maintenance
- Trouble Shooting Training and Technical Manual on Closure Products
 - Customized training course and technical manual for filler operators and maintenance
- Quarterly Blow Mold Service Program and Machine Inspection
 - Clamp assembly
 - Reducer drives assembly
 - Head assembly
 - Stripper assembly
 - Swing arm assembly
 - Barrel cooling assembly
 - Extruder drives assembly
 - Pneumatic assembly
 - Hydraulic assembly
 - Programmer assembly
 - Cooling bed assembly
 - Trimmer assembly
 - Molds and Tooling inspection
 - Bottle inspection
 - Record all machine operating parameters

Portola Technical Service group has 75 years of combine experience and knowledge of the packaging industry.